



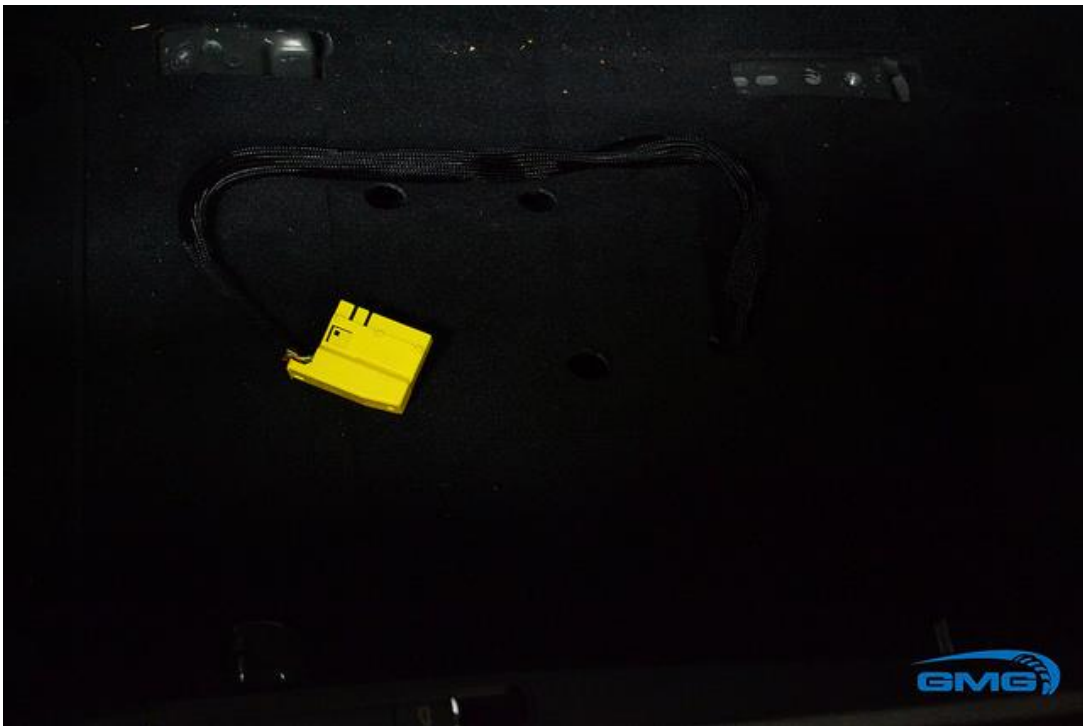
## GMG 981 Cayman/GT4 Harness Bar Installation Instructions

Thank you for purchasing the finest harness bar available for the Porsche 981 Cayman/GT4. These directions and pictures will help with the installation of our product and we have taken every possible step to make this manual as informative as possible but as with any modification to your beautiful Cayman/GT4, we **HIGHLY** recommend a professional installation using the proper tools and equipment. A few minor modifications to the plastic side panel **WILL BE NECESSARY**. GMG cannot be responsible for panels that are damaged, wiring that was cut by "accident", or the extra hours it took to hand file a panel that could have easily been done in minutes if the proper tools were used. Enjoy!!



Step 1 – Start by opening both doors all the way, lowering the windows and removing both the driver and passenger seats (4x E-12 Torx bolt per seat). It is recommended that at this point you use a towel or some other means of protection to drape across the interior door panels as well as the bulkhead in

order to best protect your car from any potential damage during removal and installation of your seats and the new harness bar. Take special care to make sure you have assistance as there are wiring connections under the seat that will need to carefully be disconnected.



Step 2 – With both seats removed, proceed with the removal of the lower seat belt bolt (17mm) and the upper seat belt plastic panel. (Pull upper seat belt plastic panel upward with slight pressure, these should pop right off)



Step 3 – Remove the rear speaker plastic panels using a T-30 torx and remove panel by lifting upward/pulling toward the front of the vehicle.





Step 4 – Remove rear trunk plastic kick panel by pulling away from the  $\frac{3}{4}$  panel toward the center inside of the vehicle.



Step 5 – Remove oil/coolant caps and the rear strut tower plastic panel by pulling gently upward.



Step 6 – Loosely fit passenger side rear bar portion. Leave strut-tower nuts loose for some wiggle room. Fit driver side rear bar portion to rear strut tower and passenger side rear bar. With a little bit of anti-seize tighten both rear bar sections together using the supplied 8mm hex bolts and torque to 20 ft lbs.



Step 7 – Once both rear bar sections are fitted together make sure the nuts on the strut towers are loose and begin to angle the front roll bar hoop inside the vehicle. With the lower bar portion toward the front of the vehicle, angle one post in the driver side foot well while slowly angling the opposite post to the passenger side foot well. Once inside, swing the bar upward to connect the main front bar hoop to the rear bar sections. Use a little bit of anti-seize on the supplied 8mm hex bolts and torque to 20 ft lbs.



Step 8 - Once the lower seat belt portion is bolted in, the two rear upper speaker plastic panels will need to be trimmed to provide room for the harness bars attachments point on the strut towers. (REMEMBER IT'S ALWAYS EASIER TO CUT MORE, MAKE SMALLS CUTS AND TEST FIT TO ENSURE PROPER FITMENT OF PANELS)



DRIVER SIDE TRIMMED PANEL:



PASSENGER SIDE TRIMMED PANEL:





Step 9 – Once interior panels are trimmed, begin re-installation of interior panels and seats in reverse order (Steps 1-5) and enjoy all of the benefits from GMG's new 981 Cayman/GT4 Harness Bar.



This now completes the installation of your GMG Cayman/GT4 Harness Bar. We have made every effort to make these instructions as informative as possible but please do not hesitate to contact our sales team with any questions or concerns you may have. Your total satisfaction is our number 1 goal!!

